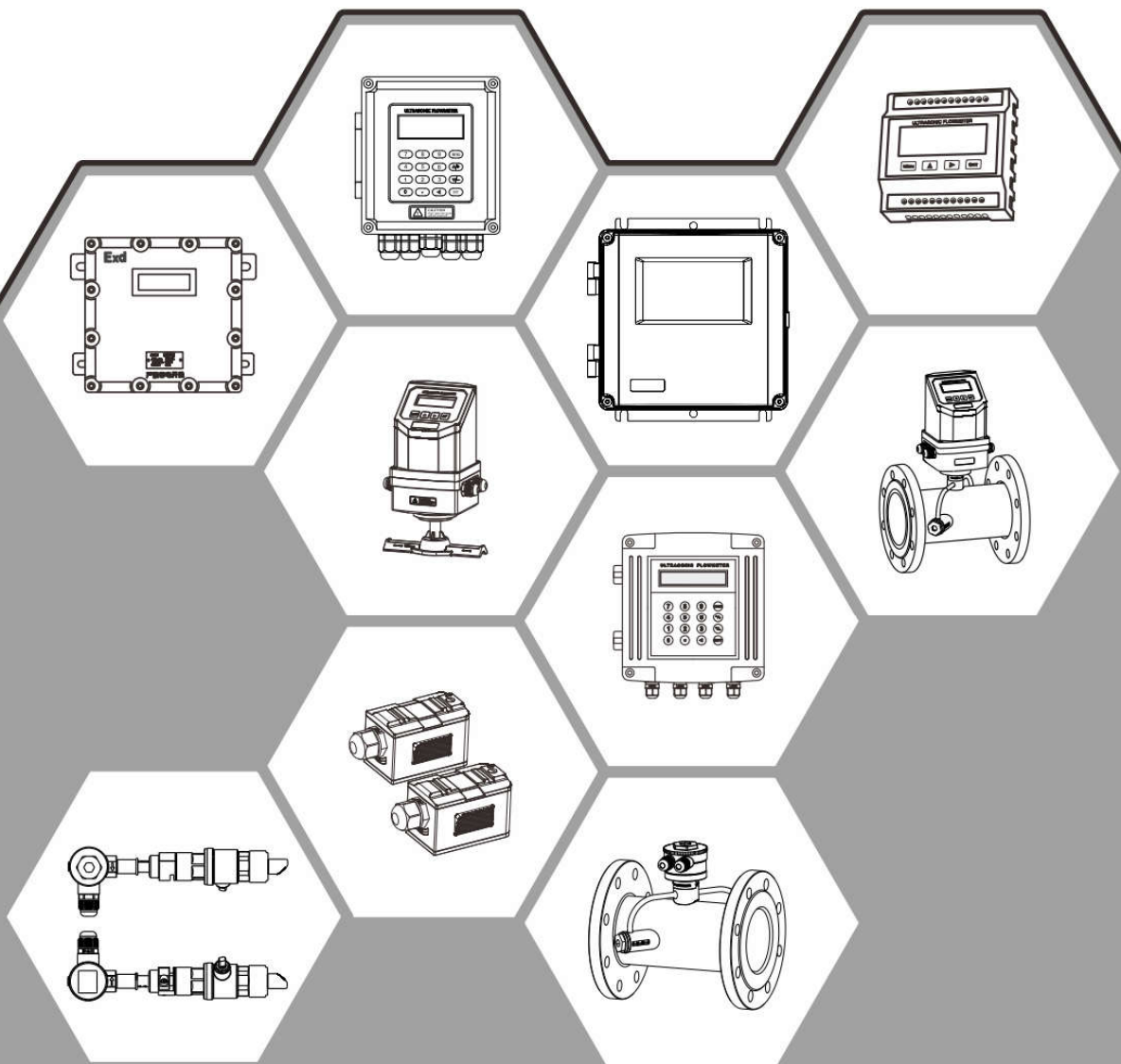


# Multi-Channel Ultrasonic Flow/ Heat Meter User Manual



| Parameter                   |                                                               |
|-----------------------------|---------------------------------------------------------------|
| Measurable liquid           | Most single phase liquids. Less than 8% particles or bubbles. |
| Piping material             | Stainless steel, carbon steel, PVC, PPR, cement               |
| ambient temperature         | -40℃ ~ +60℃                                                   |
| Measured fluid temperatures | -35℃ ~ +160℃                                                  |
| Flow rate range             | Velocity Range 0.1 to 7.0 m/s                                 |
| Measurement accuracy        | ±1%                                                           |
| Sensitivity                 | 0.01m/s.                                                      |
| Measurement repeatability   | ±0.2%                                                         |
| Degree of protection        | IP65 /IP68                                                    |
| Power source                | AC85 ~ 265V/DC7 ~ 36V;                                        |
| LCD display                 | 160 * 32 dot LCD screen                                       |
| Keyboard input              | 4 keys/16 keys                                                |
| Serial communication        | RS485/MODBUS/M-BUS/HART protocol                              |
| Flow output                 | 4-20 mA/Frequency/OCT Pulse/Relay Output                      |

## Introduction

The new generation of ultrasonic flow meter is based on the principle of time difference method, the hardware core uses ARM processor, and the internal high-speed ADC is used for signal sampling. The cross-correlation algorithm is used to obtain the time difference and calculate the flow. A large number of internal self-developed algorithms make the calculation efficiency very high, and can obtain more accurate data in 64 complete operations in one second. In addition, FRAM memory is also used for data storage. With the excellent anti-interference ability, the flow meter can still work stably and reliably in the harsh electromagnetic interference environment.

# Instrument Installation

## Installation of Ultrasonic Sensor

Ultrasonic sensors are generally divided into two types: external clamp on type and insertion type. The installation methods of the two flow meters are described below.

### 1. Installation of Clamp on Sensor

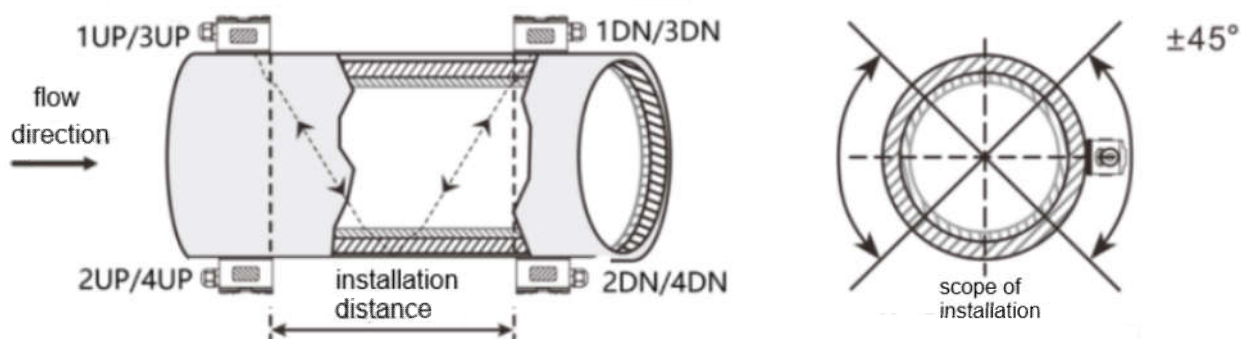
For external clamp on sensor, pipeline and fluid parameters shall be set according to pipeline conditions at M11 ~ M22.

Select the model according to the label on the sensor in M23

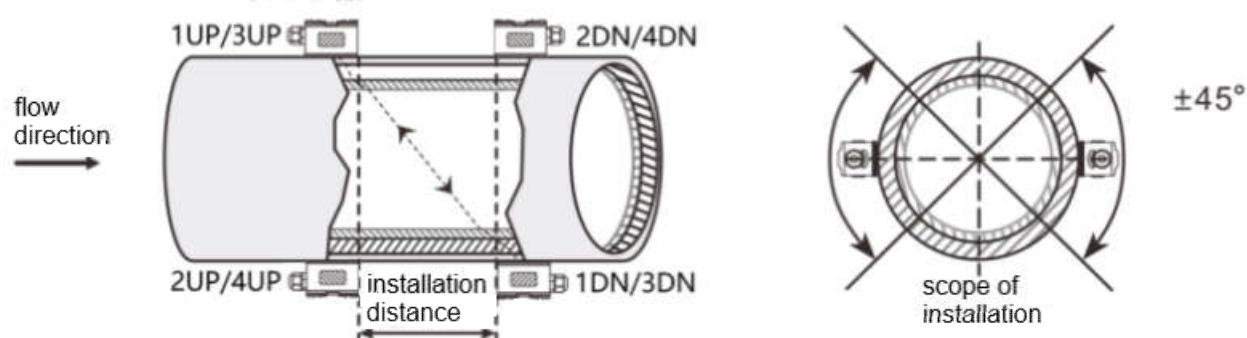
When selecting the installation method in M24, we usually recommend the V method (the probe is on the same side), because it is the easiest to install but requires a longer distance. Z method is used when the installation distance of straight pipe is not enough or the signal strength is too low. N method and W method are suitable for relatively small pipes (DN10 ~ DN20).

Check the installation distance (the distance from the top of the sensor to the top) at M25, and install the sensor according to the installation distance and the installation method. Before installing the sensor, keep the pipeline clean and smooth, polish it if necessary, and coat the sensor with the couplant attached with the machine.

Installation diagram of sensor V type (top view)



Installation diagram of sensor type Z (top view)



## 2. Installation of Insertion Sensor

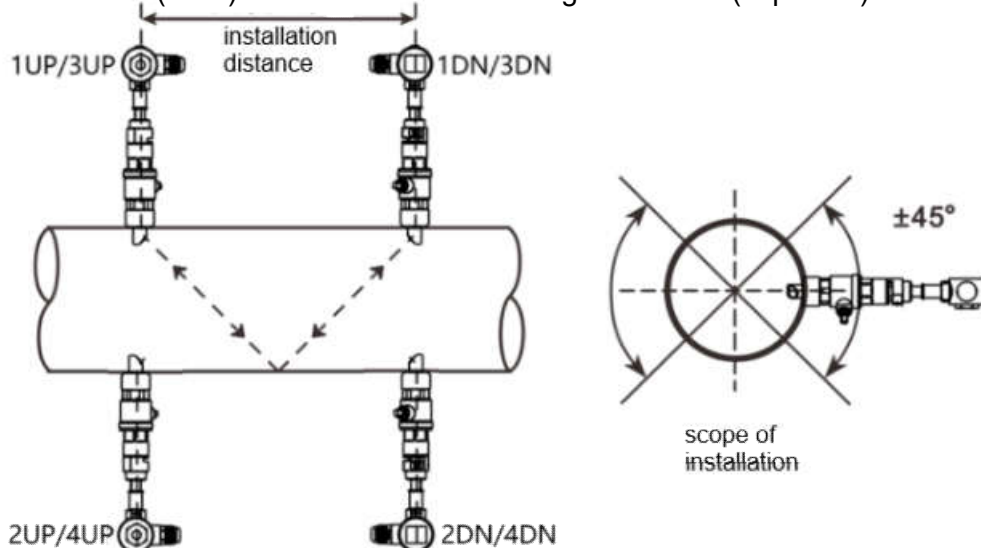
When inserting the sensor, set the pipeline and fluid parameters according to the pipeline conditions at M11 ~ M22.

Select the model according to the label on the sensor in M23

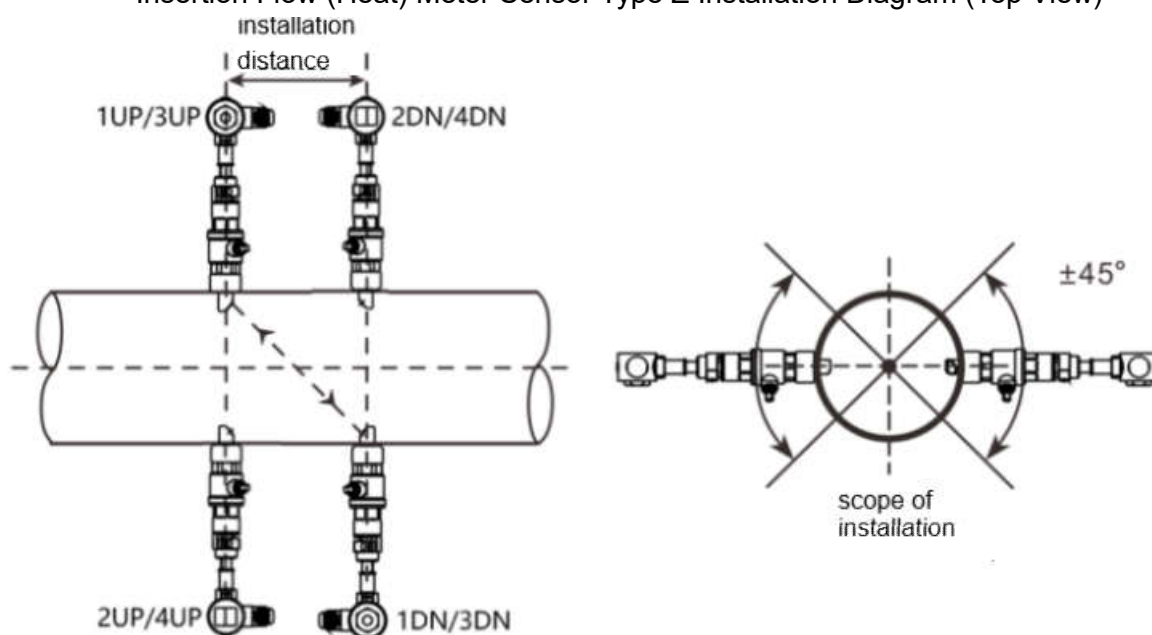
When selecting the installation method in M24, we usually recommend the V method (the probe is on the same side), because it is the easiest to install but requires a longer distance. The Z method is used when the installation distance of the straight pipe is not enough or the signal strength is too low. N method and W method are not recommended (the most small bore DN50 of the inserted sensor is too small to be installed)

Check the installation distance (the distance from the center of the sensor to the center) at M25, and install the sensor according to the installation distance and the installation method. Before installation, it is necessary to locate the installation point, weld the attached ball valve base, install the ball valve and open the hole. Consult the manufacturer for specific operation.

Insertion Flow (Heat) Meter Sensor V-Mounting Schematic (Top View)

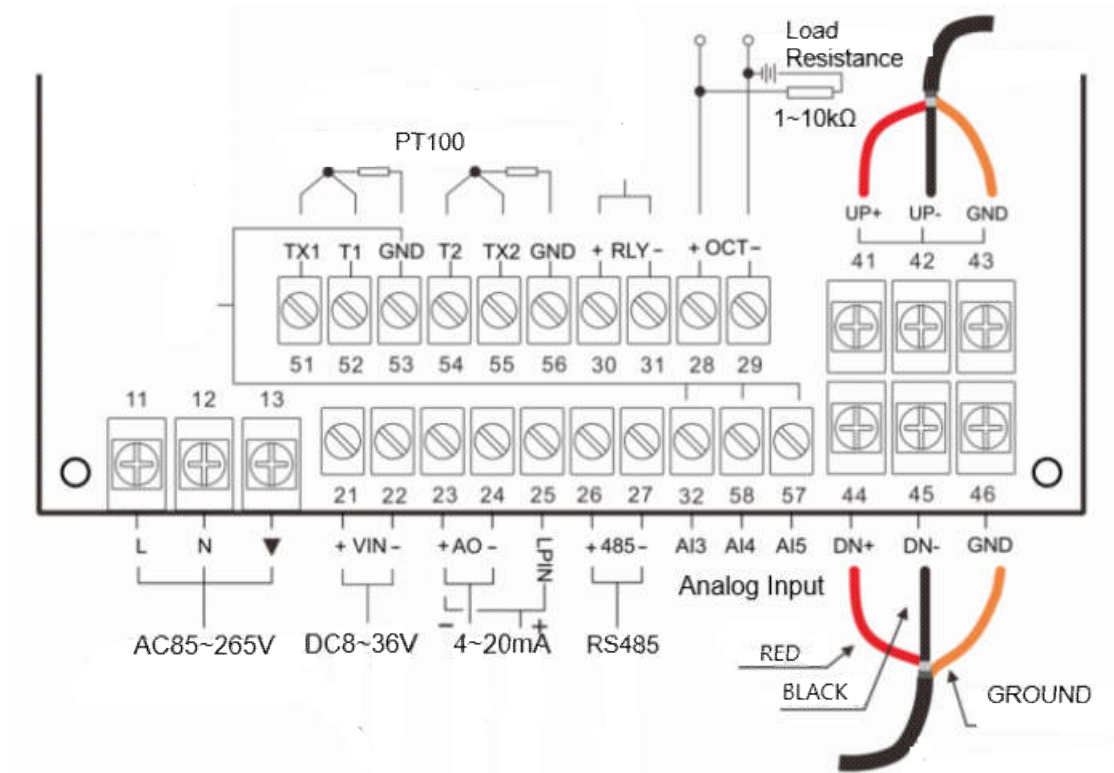


Insertion Flow (Heat) Meter Sensor Type Z Installation Diagram (Top View)

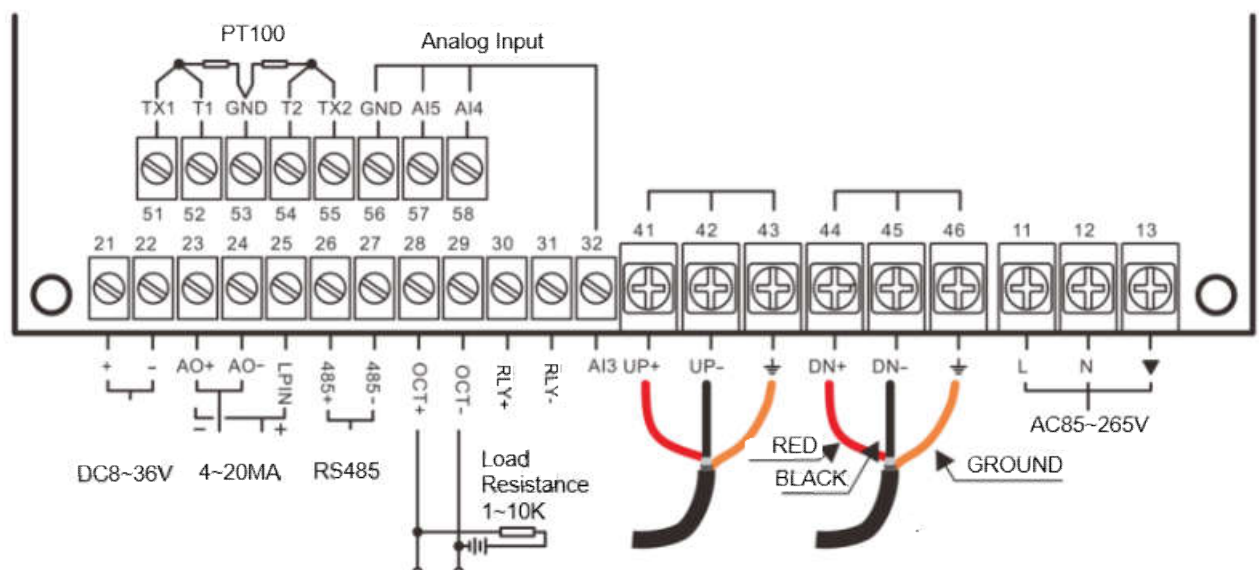


## Wiring Diagram

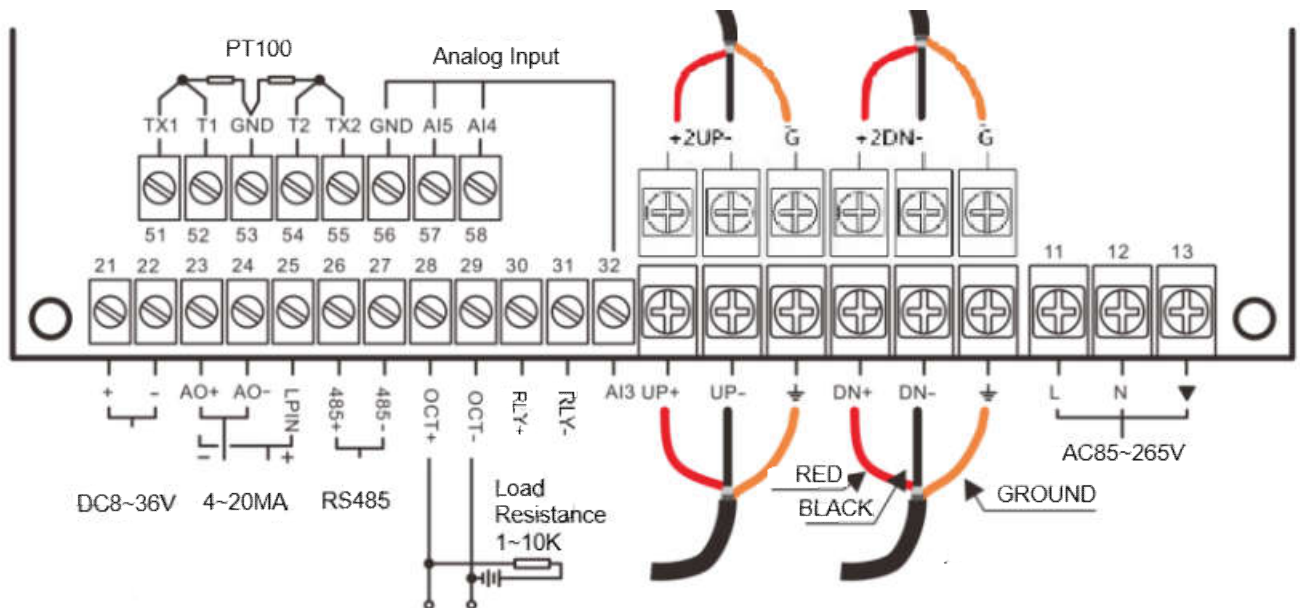
### 1. Wiring diagram of blue plastic shell single-channel wall-mounted flow meter



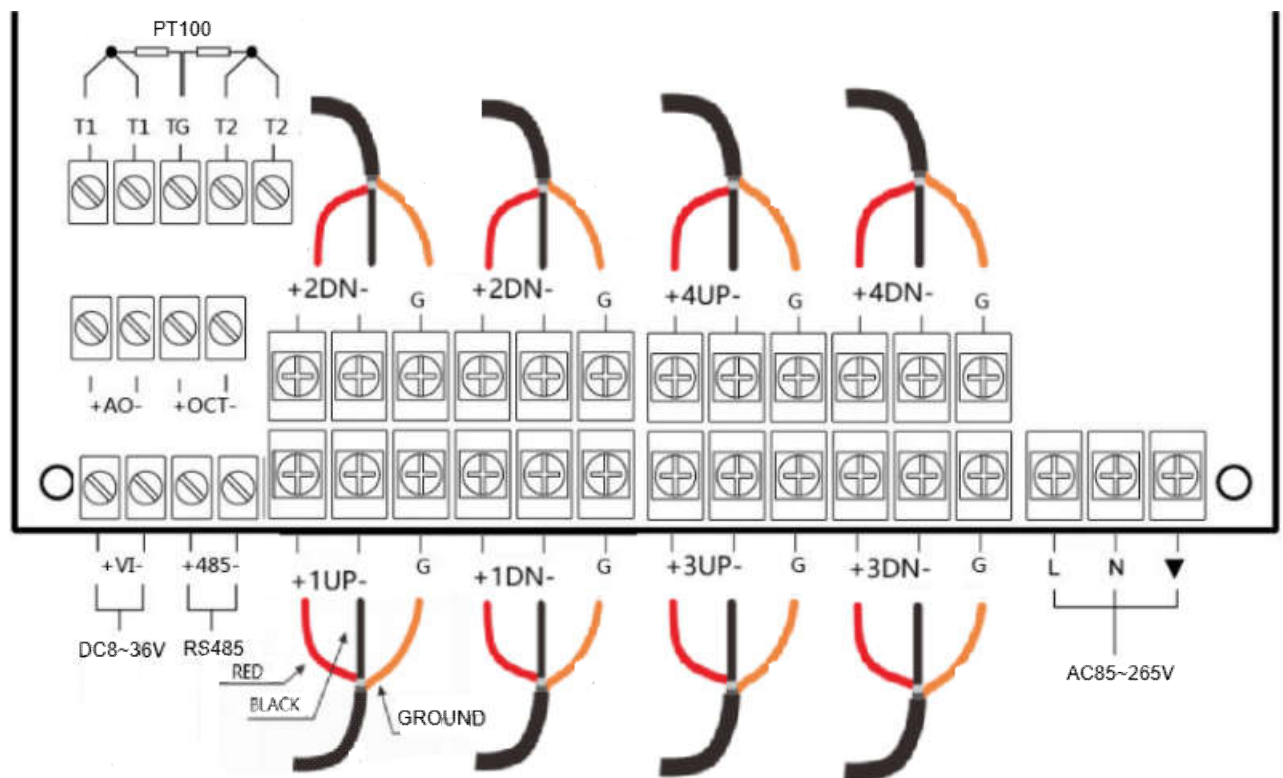
### 2. Wiring diagram of white aluminum shell single-channel wall-mounted flow meter



### 3. Wiring diagram of dual-channel host

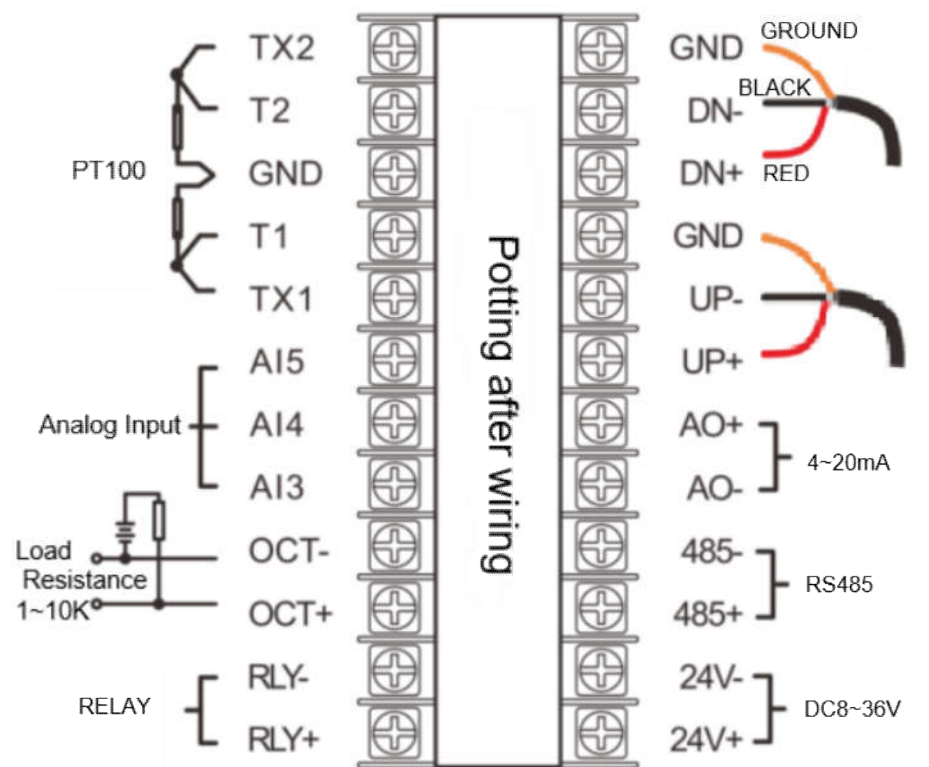


### 4. Four-channel host wiring diagram

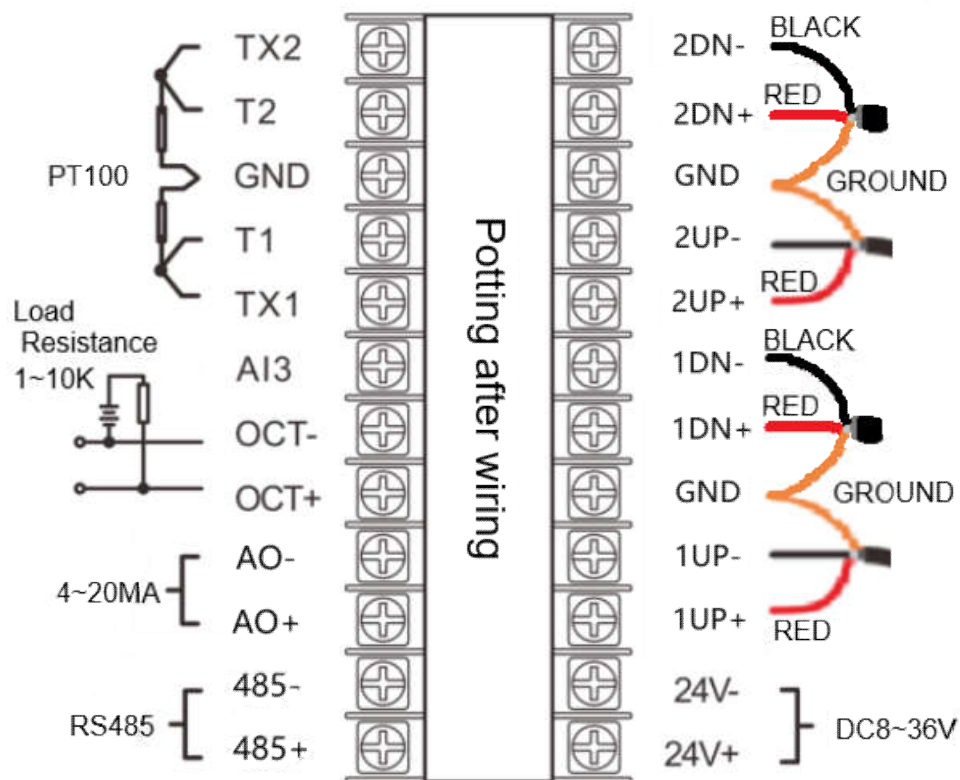




5.Functional host wiring diagram (single channel)



6.Functional host wiring diagram (dual channel)



## Menu Details

| Menu | Details                                                                                            |
|------|----------------------------------------------------------------------------------------------------|
| M00  | Display the flow, Total NET and status (* R = Ready, * I = ill, * H =Hold, * P = Parity Error)     |
| M01  | Display The flow ,Velocity and status (Flow direction can be adjusted by M83 )                     |
| M02  | Display the flow, Total positive and status (the Total positive has 9 digits, maximum = 999999999) |
| M03  | Display the flow,Total negative status                                                             |
| M04  | Display system time, flow and status                                                               |
| M05  | Display heat and total energy                                                                      |
| M06  | Display the total heat and total cooling                                                           |
| M07  | Display T1, T2 temperature and resistance value (PT100/PT1000)                                     |
| M08  | Display the working status code, normal is "-----".                                                |
| M09  | Display today's, this month's, this year's net total flow, press the ENT key to switch             |
| M10  | Sets the perimeter of the pipe                                                                     |
| M11  | Sets the outside diameter of the pipe                                                              |
| M12  | Set Pipe Wall Thickn                                                                               |
| M13  | Sets the inside diameter of the pipe                                                               |
| M14  | Select the pipe material                                                                           |
| M15  | Set the speed of sound for a custom material                                                       |
| M16  | Select the lining type                                                                             |
| M17  | Set Custom Liner Sound Velocity                                                                    |
| M18  | Sets the lining thickness                                                                          |
| M19  | Set the roughness of the pipe (generally enter 0)                                                  |
| M20  | Select the type of fluid                                                                           |
| M21  | Sets the speed of sound for the custom fluid                                                       |
| M22  | Sets the viscosity coefficient for the custom fluid                                                |
| M23  | Select the sensor type                                                                             |
| M24  | Select the sensor installation method                                                              |
| M25  | Display sensor installation distance                                                               |
| M26  | Save common parameters to flash for direct calling in the future (10 addresses )                   |
| M27  | Load saved parameters into memory (10 addresses)                                                   |
| M28  | Signal quality cutoff below which traffic displays 0 and is normally set to 60                     |



|     |                                                                                   |
|-----|-----------------------------------------------------------------------------------|
| M29 | Signal strength cutoff below which traffic displays 0, normally set to 60         |
| M30 | Select the metric or imperial unit of length                                      |
| M31 | Select flow unit                                                                  |
| M32 | Select Cumulative Flow Unit                                                       |
| M33 | Number of decimal places in the cumulant.                                         |
| M34 | Maximum allowable flow                                                            |
| M35 | Positive accumulator switch, the positive flow is 0 after it is off               |
| M36 | Negative accumulator switch, the negative flow is 0 after it is off               |
| M37 | Accumulator clear                                                                 |
| M38 | Manual Accumulator                                                                |
| M39 | System language                                                                   |
| M40 | Damping time                                                                      |
| M41 | Set the low flow rate cutoff value (recommended value 0.05)                       |
| M42 | Setting the static zero (must be done with the fluid at rest)                     |
| M43 | Reset static zero (no password required for operation)                            |
| M44 | Manual zero offset                                                                |
| M45 | User meter factor                                                                 |
| M46 | RS485 communication address                                                       |
| M47 | System setting lock                                                               |
| M48 | Multi-point polyline correction (password is 1234)                                |
| M49 | 485 receive view, showing part of the content received by the 485 interface       |
| M50 | Timed data printout settings                                                      |
| M51 | Timing data output time setting                                                   |
| M52 | Timing print data output interface selection                                      |
| M53 | AI3, AI4 display values                                                           |
| M54 | AI5 Display Value                                                                 |
| M55 | Current loop output mode selection                                                |
| M56 | Current loop 4 mA equivalent                                                      |
| M57 | Current loop 20 mA equivalent                                                     |
| M58 | Current loop and frequency output test (frequency output test M78 must select 19) |
| M59 | Current current value                                                             |

|     |                                                                                        |
|-----|----------------------------------------------------------------------------------------|
| M60 | System time setting                                                                    |
| M61 | Electronic serial number and version number                                            |
| M62 | Set the baud rate check bit and stop bit (1200 ~ 19200)                                |
| M63 | Communication protocol selection                                                       |
| M64 | AI3 equivalent setting                                                                 |
| M65 | AI4 equivalent setting                                                                 |
| M66 | AI5 equivalent setting                                                                 |
| M67 | OCT frequency output range selection                                                   |
| M68 | Lower frequency output limit                                                           |
| M69 | Frequency output upper limit                                                           |
| M70 | Backlight time (range: 0 ~ 60 seconds, 0 = no backlight, > 60 backlight normally on)   |
| M71 | Contrast (may not be valid for some LCDs)                                              |
| M72 | Alarm # 1 Low Limit                                                                    |
| M73 | Alarm # 1 High Limit                                                                   |
| M74 | Alarm # 2 Low Limit                                                                    |
| M75 | Alarm # 2 High Limit                                                                   |
| M76 | OCT output equivalent and pulse width setting (pulse width range 1 ~ 1000mS)           |
| M77 | Relay output equivalent and pulse width setting (pulse width range: 200mS ~ 1000mS)    |
| M78 | OCT output options                                                                     |
| M79 | Relay Output Option                                                                    |
| M80 | Quantitative controller trigger sources                                                |
| M81 | Quantitative Controller                                                                |
| M82 | View historical data                                                                   |
| M83 | Instrument type selection (flow direction can be adjusted through this menu)           |
| M84 | Select a thermal unit                                                                  |
| M85 | Select the temperature input source.                                                   |
| M86 | T1, T2 temperature compensation settings                                               |
| M87 | Negative accumulation heat switch                                                      |
| M88 | Cumulative Heat Decimal Digits                                                         |
| M89 | Temperature difference cutoff value                                                    |
| M90 | Signal strength and signal quality The multichannel version cycles through the channel |

|     |                                                                                                                                               |
|-----|-----------------------------------------------------------------------------------------------------------------------------------------------|
| M91 | Sound path ratio, multi-channel version displays each channel cyclically                                                                      |
| M92 | Fluid speed of sound, multi-channel version shows each channel cyclically                                                                     |
| M93 | Flight time and time difference                                                                                                               |
| M94 | Maximum time difference setting range (1000 nS by default, please adjust under the guidance of the manufacturer)                              |
| M95 | Ultrasonic transmitting power adjustment, small bore (DN40 and below) can adjust the transmitting power to 30% to increase the signal quality |
| M97 | Reynolds number and dominant frequency coefficient                                                                                            |
| M98 | Receiving waveform display, easy to view the receiving signal                                                                                 |
| M99 | Factory parameter setting entrance (password is 5860, F01 ~ F06 can be set after entering)                                                    |
| F01 | Factory instrument correction factor                                                                                                          |
| F02 | Modify cumulants                                                                                                                              |
| F03 | Analog Input Calibration                                                                                                                      |
| F04 | Analog Output Calibration                                                                                                                     |
| F05 | Simulation operation function                                                                                                                 |
| F06 | Clear Day-Month-Year History                                                                                                                  |
|     |                                                                                                                                               |

## Common problems and solutions

| Questions                                                     | Solution                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|---------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Ultrasonic Flow Meter Is Ready?                               | (1) There must be fluid in the pipes<br>(2) The M1 ~M24 must be consistent with the actual situation.<br>(3) M90 UP&DN $\geq 60$ and difference $\leq 0.5$ ; Signal quality $\geq 60$                                                                                                                                                                                                                                                                                                                                                                          |
| no flow in the pipeline, but the flow meter is measuring.     | (1) Set the signal cutoff value through M28 to be greater than the signal when the pipe is empty<br>(2) Set the signal quality cutoff value greater than 60 through M29                                                                                                                                                                                                                                                                                                                                                                                        |
| The actual flow is the opposite of the displayed flow         | (1) Check whether the sensor is connected reversely<br>(2) Flow direction adjustment by M83                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Fluid is static but Displays the flow                         | (1) Determining that the fluid is not flowing<br>(2) zero setting operation of M42.                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| flow fluctuation                                              | Set damping time of M40.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| Displays the flow and There is actually a deviation           | Correction by M45 or linearization by M48                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Deviation between measured temperature and actual temperature | Compensated by M86                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Can the OCT or relay equivalent be adjusted?                  | (1) M76 can adjust OCT equivalent and pulse width<br>(2) M77 can adjust the equivalent and pulse width of the relay                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| How many digits can the cumulative flow display at most?      | Cumulative flow maximum energy display-999999999 ~ 999999999                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| Communication protocol How to choose                          | The communication protocol is automatically identified, and the fixed protocol can also be selected through M63.                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Buzzer beeps once per second M00 display * P                  | Program check failed, need to upgrade again                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| How to judge False signal                                     | <p>False signals can be effectively judged by viewing the received waveform through the M98 menu</p> <p>Receive the correct waveform, the front is almost straight, the waveform is larger than one, the number should be more than 5, if there is a false waveform, please reinstall the probe, or contact the manufacturer</p> <p>Correct waveform: </p> <p>Incorrect waveform: </p> |

# MODBUS communication protocol

## 1. Basic Modbus register address table

| Register address | Number of registers | Variable name                                 | Data format                | Explain                        |
|------------------|---------------------|-----------------------------------------------|----------------------------|--------------------------------|
| 01-02            | 2                   | Instantaneous flow                            | floating-point             | Units: controlled by M31       |
| 03-04            | 2                   | Transient heat                                | floating-point             | Units: controlled by M84       |
| 05-06            | 2                   | Instantaneous flow rate                       | floating-point             | Unit: m/s                      |
| 07-08            | 2                   | Fluid sound speed                             | floating-point             | Unit: m/s                      |
| 09-10            | 2                   | Positive cumulative flow                      | 32-bit integer             | Unit: controlled by M32        |
| 11-12            | 2                   | Fractional part of positive cumulative flow   | floating-point             | Unit: controlled by M32        |
| 13-14            | 2                   | Negative cumulative flow                      | 32-bit integer             | Unit: controlled by M32        |
| 15-16            | 2                   | Fractional part of negative cumulative flow   | floating-point             | Unit: controlled by M32        |
| 17-18            | 2                   | Positive heat accumulation                    | 32-bit integer             | Units: controlled by M84       |
| 19-20            | 2                   | Fractional part of positive heat accumulation | floating-point             | Units: controlled by M84       |
| 21-22            | 2                   | Negative heat accumulation                    | 32-bit integer             | Units: controlled by M84       |
| 23-24            | 2                   | Fractional part of negative heat cumulant     | floating-point             | Units: controlled by M84       |
| 25-26            | 2                   | Net cumulative flow                           | 32-bit integer             | Unit: controlled by M32        |
| 27-28            | 2                   | Fractional part of net cumulative flow        | floating-point             | Unit: controlled by M32        |
| 29-30            | 2                   | Net heat accumulation                         | 32-bit integer             | Units: controlled by M84       |
| 31-32            | 2                   | Fractional part of net heat accumulation      | floating-point             | Units: controlled by M84       |
| 33-34            | 2                   | Water supply temperature T1                   | floating-point             | Unit                           |
| 35-36            | 2                   | Return water temperature T2                   | floating-point             | Unit                           |
| 37-38            | 2                   | Analog Input A3 Value                         | floating-point             | Transformed dimensionless data |
| 39-40            | 2                   | Analog input A4 value                         | floating-point             | Transformed dimensionless data |
| 41-42            | 2                   | Analog input A5 value                         | floating-point             | Transformed dimensionless data |
| 43-44            | 2                   | Analog Input A3 Current Value                 | floating-point             | Unit: mA                       |
| 45-46            | 2                   | Analog Input A4 Current Value                 | floating-point<br>t number | Unit: mA                       |
| 47-48            | 2                   | Analog Input A5 Current Value                 | floating-point             | Unit: mA                       |

|         |   |                                                         |                |                                               |
|---------|---|---------------------------------------------------------|----------------|-----------------------------------------------|
| 49-50   | 2 | Lock screen password                                    | BCD code       |                                               |
| 53-55   | 3 | Instrument date and time                                | BCD code       | Seconds, time, day, month, year, low in front |
| 66-67   | 2 | Test the floating-point value                           | floating-point | Always returns 1. 234567.                     |
| 68-69   | 2 | Test the long integer value                             | 32-bit integer | Always returns the 123456789                  |
| 89-90   | 2 | Current current loop output current values              | floating-point | Unit: mA                                      |
| 125-126 | 2 | Floating-point form of today's cumulative traffic       | floating-point | Unit: controlled by M32                       |
| 127-128 | 2 | Floating-point form of cumulative traffic of this month | floating-point | Unit: controlled by M32                       |
| 137-138 | 2 | Integer portion of today's cumulative traffic           | 32-bit integer | Unit: controlled by M32                       |
| 139-140 | 2 | Fractional part of today's accumulated traffic          | floating-point | Unit: controlled by M32                       |
| 141-142 | 2 | Integer part of this month's cumulative traffic         | 32-bit integer | Unit: controlled by M32                       |
| 143-144 | 2 | Decimal part of accumulated traffic of this month       | floating-point | Unit: controlled by M32                       |
| 145-146 | 2 | Integer part of this year's cumulative traffic          | 32-bit integer | Unit: controlled by M32                       |
| 147-148 | 2 | Decimal part of this year's cumulative traffic          | floating-point | Unit: controlled by M32                       |
| 173-174 | 2 | Current frequency output value                          | floating-point | Unit Hz                                       |
| 175-176 | 2 | Same as 89-90, for compatibility with previous protocol | floating-point | Unit: mA                                      |
| 181-182 | 2 | Current temperature difference                          | floating-point | Unit                                          |
| 1437    | 1 | Current instantaneous flow unit                         | 16-bit integer | Values 0-35 refer to table (1)                |
| 1438    | 1 | Current Cumulative Flow Unit                            | 16-bit integer | Values 0-8 refer to Table (2)                 |
| 1439    | 1 | Current Cumulative Traffic Decimal Digits               | 16-bit integer |                                               |
| 1440    | 1 | Current Cumulative Heat Decimal Digits                  | 16-bit integer |                                               |
| 1441    | 1 | Current thermal energy unit                             | 16-bit integer | Values 0-4 refer to Table (3)                 |
| 1442    | 1 | Instrument address                                      | 16-bit integer | 0-255                                         |
|         |   |                                                         |                |                                               |



## 2. Common commands and replies

(1) Read the instantaneous flow rate (Register 01-02), and the displayed value of the instantaneous flow rate is 1. 234567

Send: 01 03 00 00 00 02 C4 0b

Address control start length check

Received: 01 03 04 06 51 3F 9e 3B 32

Address control byte number low word high word check

Resolution result: 3F 93 06 51 = 1. 234567 (this number is a single-precision floating-point number and needs to be converted by software)

(2) Read the cumulative flow rate (register 09-12). The display value of the cumulative flow rate meter is 1. 234567.

Send: 01 03 00 08 0004 C5 CB

Address control start length check

Receive: 01 03 08 00 01 00 00 32 58 3E 70 1b F8

Address Control Byte Count Low Word High Word Low Word High Word Check

Resolution result: (09-10 registers) 00 00 00 01 = 1 (11-12 registers) 3e 70 32 58 = 0. 234567 add two values = 1. 234567